

# COMMUNITY FOOD SCRAP COMPOSTING

*Brought to you by:*

**Northeast Recycling Council**

**Compost Association of Vermont**

**Vermont Community Garden Network**



# Community Composting

- Often volunteer run; some operated by nonprofit organizations or farms
- Produces compost for local use
- Promotes community connections
- Provides an essential role in the evolution of food scrap diversion
- Range of sizes - 10 sq. ft. – 20,000 sq. ft.

# Vermont Regulations

- Exemptions:
  - ✓ < 100 yds<sup>3</sup>/year feedstocks
  - ✓ < 1000 yds<sup>3</sup>/year food processing residuals on farms
  - ✓ < 3000 yds<sup>3</sup>/year leaf and yard debris
- Larger amounts: small, medium and large operations

# FEED STOCK COLLECTION



***What's your goal?***

***How much volume can your site handle?***

# OR•GAN•ICS



Waste  
Rescue  
Reduction  
food Composting  
scraps



# Acceptable Materials

- Vegetable food scraps, peels
- Fruit food scraps, peels
- Nuts & nut shells
- Dairy, cheese
- Coffee grounds/filters & tea bags
- Leaves, garden trimmings
- Napkins, paper towels
- Sawdust
- Livestock bedding/manure
- Straw



# Food Scraps Sourcing

- Community gardeners
- Schools
- Businesses
- Nonprofits
- Churches
- Community

- Start collecting small volumes & grow it!
- Year-round, consistent supply of feedstocks!

# Carbon Sourcing

- Wood workers, town, utility crews, landscapers – sawdust, chips
- Neighborhood, landscapers – leaves
- Farmers – livestock bedding



- Year-round, consistent supply of feedstocks!
- 2-3 times volume than food scraps
- Keep Dry



# Onsite Collection Containers

- Food scraps
  - ✓ 5 gallon buckets
  - ✓ Tubs
  - ✓ 5-20 gallon cans or carts
- Sawdust storage



# Kitchen Collection Buckets



# Compostable Liners





# Community Garden Collection

Ludlow





# Community Garden Collection



Elm Street

# School & Business Collection





# Home & Office Collection



Image Cr. StopWaste.org



Images Cr.: BioCycle.net

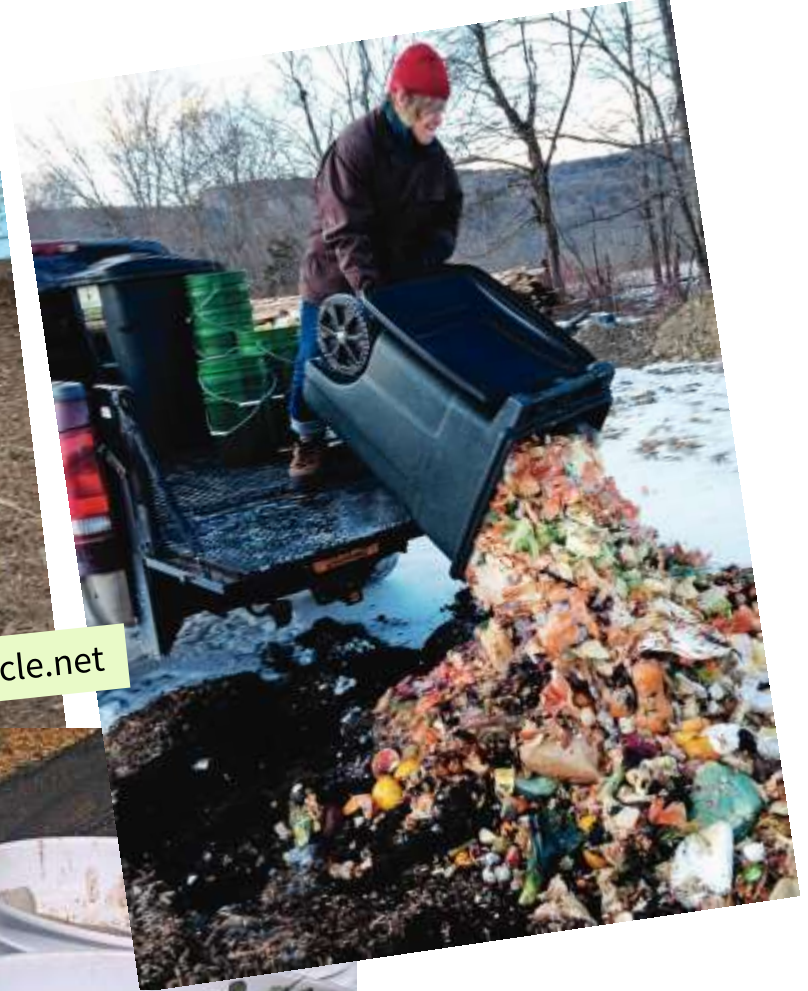


Image Cr.: Elements Mountain Compost

# COLLECTION MONITORING

- Set designated days & times for food scrap collection/drop off
  - ✓ Match collection/drop-off with compost pile building
- Educate participants about feedstocks
  - ✓ Onsite orientation & clear signage



# Science of Composting



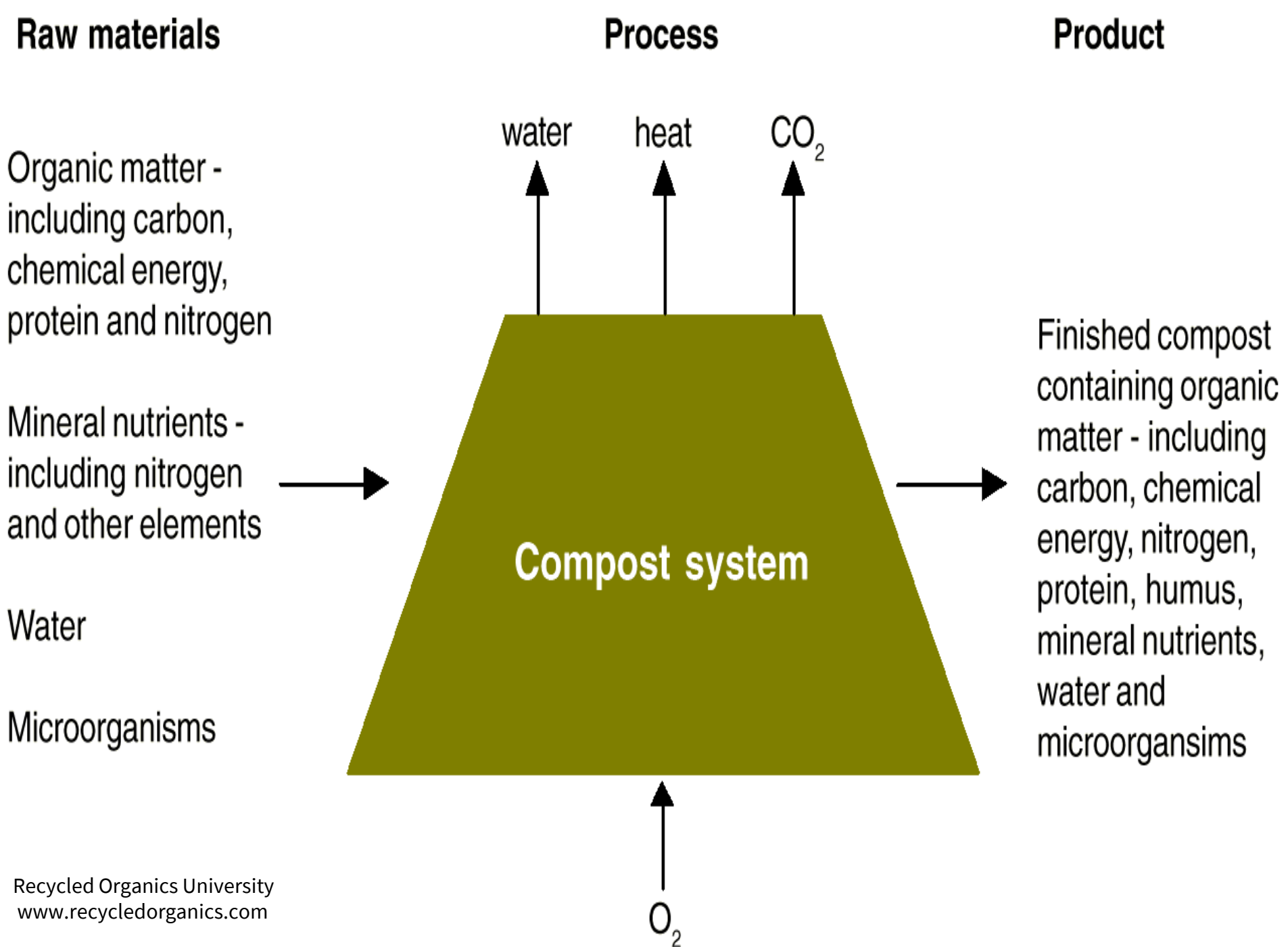
# What is Compost?

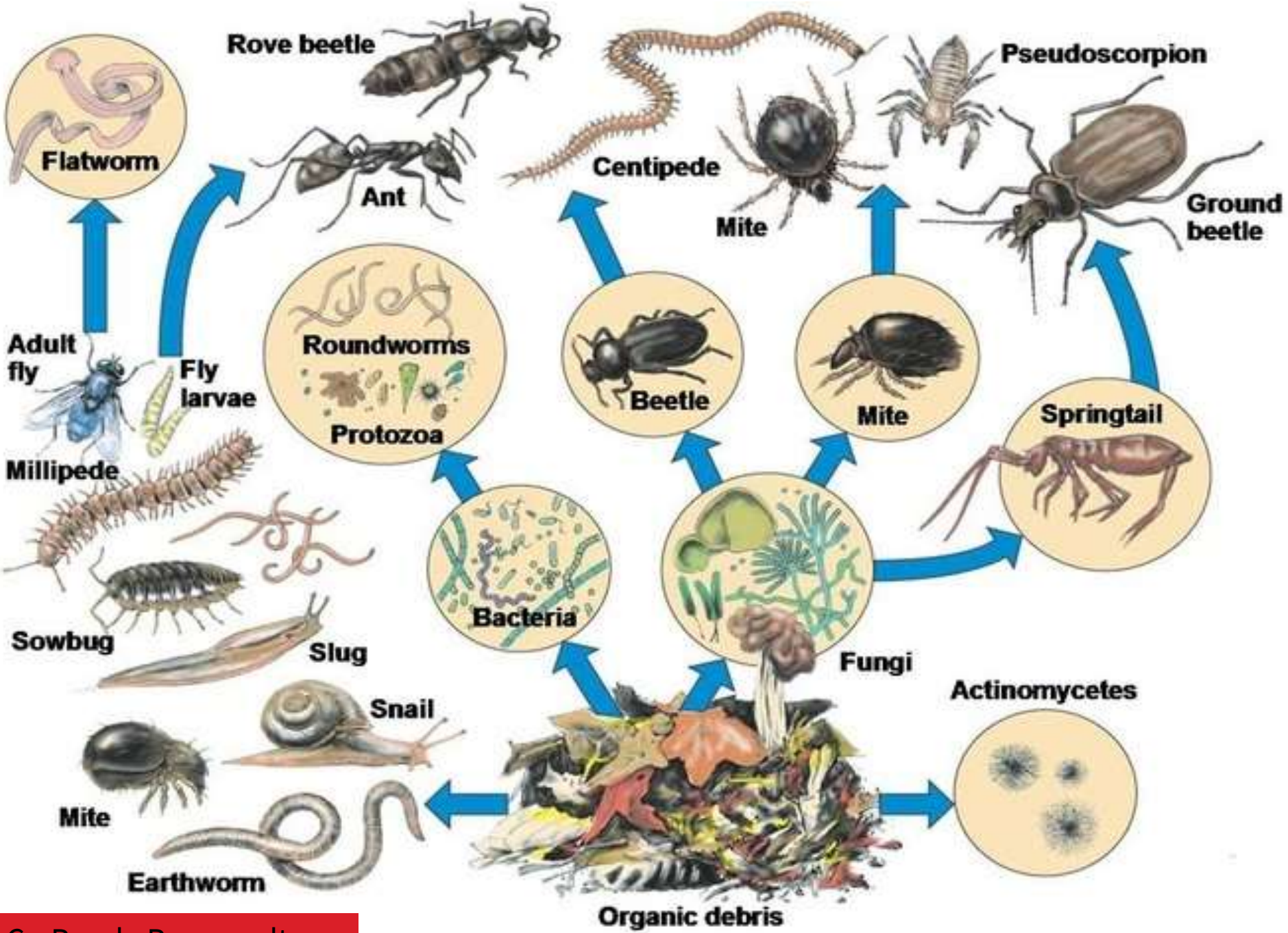
Compost is a value-added product. Composting converts residue material into an easy-to-handle, humus-like product, rich in organic matter & organisms.



# Composting

- Controlled, aerobic biological process
  - ✓ Results in the decomposition of organics
- Decomposers: Micro & Macroorganisms
  - ✓ Digest organic residues for food & energy
  - ✓ Speed up the process by creating heat





**Healthy biological activity is essential to successful composting—setting up the right environment and conditions is fundamental to the process**

# Composting Science Basics

- **Aeration**

- ✓ Oxygen concentrations: 10-14+%.

- **Carbon to Nitrogen (C:N) Ratio**

- ✓ 20:1 – 60:1

- ✓ Preferred 30:1-50:1

- **Moisture: 40 to 65 percent**

- ✓ Like a damp sponge



# Science, cont.

- **Optimum pH range**
  - ✓ 5.5 to 8
- **Temperature – 90°-150°F (32°-66°C)**
  - ✓ *Process to Further Reduce Pathogens*
  - ✓ **131°F for 3-15 days (f of system)**



# Basic Recipe

- **2-3 Parts Carbon - “Brown” materials**
  - Woody, dry materials: wood shavings, leaves, soiled/shredded paper, straw, animal bedding
  - Bulky materials, including branches should be chopped or shredded
- **1 Part Nitrogen - “Green” materials**
  - Fresh, “wet” materials, such as kitchen scraps, grass clippings, garden trimmings (no weeds), manures
- **Keep it small!**
  - ✓ Mowing, grinding, chipping, or shredding

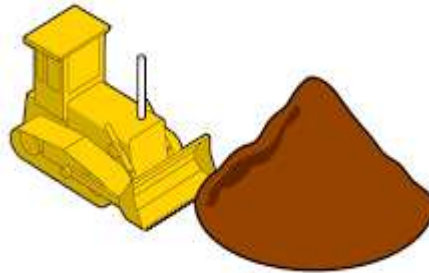
???

**Does your site  
have enough  
of the right  
mix?**

**High Carbon  
2-3 volumes**



**High Nitrogen  
1 volume**



# Recipe, Cont.

- **A little soil, finished compost, or horse manure**
- **Moisture**
  - ✓ Just a little, like a damp sponge
  - ✓ Leave lid or cover off during rain
  - ✓ Required to keep microorganisms alive & active

# Recipe Tips for Jora/Tumblers

- Start with equal parts C to N or 2 parts C to 1 part N
- Adjust to speed decomposition
  - ✓ Temperature
  - ✓ Moisture level
  - ✓ Active decomposition

# Recipe Tips for Bins/Piles

- Carbon – keep with the 30:1 C:N
- Bulking agents – wood shavings, chips
  - ✓ Provide porosity
  - ✓ Pile stabilization
  - ✓ Aid air flow

# Sample Carbon and Nitrogen Ratios of Various Organics

Carbon Sources	Carbon:Nitrogen Ratio
Yard wastes	50 - 90:1
Straw/hay	50 - 80:1
Wood chips/sawdust	250 - 500:1
Nitrogen Sources	Carbon:Nitrogen Ratio
Vegetable scraps	10 - 30:1
Fruit scraps	10 - 30:1
Grass & garden gleanings	10 - 20:1
Chicken manure	10 - 25:1
Cow manure	20 - 30:1
Horse manure	25 - 30:1

Adapted from Robert Rynk, "On-Farm Composting Handbook," Natural Resource, Agriculture, and Engineering Service, 1992.

# General TIPS

- Mix ingredients together to create a better balance— homogeneous mix
- Adding food scraps
  - ✓ No more than 20%, more okay in tumblers/Jora
  - ✓ Balance C:N ratio, moisture, bulk density
- Observation, temperature, look & feel of compost, trial & error

# Quality Begins With The Generator



Image Cr.: Permies.com



Image Cr.: David Hurd



**BE ONE WITH  
YOUR COMPOST**

# Hot Compost

- Temperature should rise to at least 90-120° F
  - ✓ 130°F for PFRP
  - ✓ Turn/rotate materials to achieve heat
    - 1-2 times per week, as needed

# “Hot” Compost Method

- Enclosed containers
  - ✓ Insulate in winter
  - ✓ Use larger containers or tumblers
- Covered piles – insulate
- Proper “mix” of feedstocks

# COMPOST SYSTEMS & OPERATIONS



# System Considerations

## *What's Right for your Site?*



Photos: upper left: Bakersfield Elementary Middle School, Bakersfield, VT; lower left: Red Hook Community Farm, Brooklyn, NY (photo credit NYC Master Composter Manual, DSNY); upper right: Charlotte Central School, Charlotte, VT; lower left: La Plaza Cultural, Manhattan, NY



# System Considerations: Materials



## Assess Volume of Materials:

Community need

People power

Site capacity

Permit limits > 100cy/yr. feedstock

Resources available

Photos: upper left: La Plaza Cultural, Manhattan, NY; upper right: Cornwall School, Cornwall, VT; lower right: Thetford Elementary School, Thetford, VT

# Home Composting



Image Cr.: Central Vermont Solid Waste District



# Tumblers





# Compost Bins



# Aerobin & Jora





# 3-BIN SYSTEM



Photo Cr.: George McDonald, Maine DEP

# Four Bin System





# Windrows



Images Cr.: David Hurd, GrowNYC



# In-Vessel

The Dirt Factory community composting facility in University City  
Image Cr.: PlanPhily



# Aerated Static Piles





# Black Dirt Farm



# Devine Gardens







# Brattle grow Compost

Windham Solid Waste Management District's  
All Purpose Compost

**Call to order 802-257-0272**



# Grow Compost Vermont





# Green Mountain Compost



# Onondaga County Resource Recovery Agency



Tipping fee: \$34/ton  
vs. \$84/ton MSW

# **Costs & Inputs to Build System**

**Materials, Equipment,  
Supplies, Tools**

# Bins, Screener

- ✓ Purchased Bins, Tumblers
- ✓ Tools to assemble or build
- ✓ Wood
- ✓ Screws, bolts, nails, etc.
- ✓ Hardware cloth
- ✓ Screening material

# Supplies

- Gloves
  - ✓ Rubber for handling food scraps
  - ✓ Gardening for turning
- Tarps
- Signage & fliers
- Scissors (cut bags)
- Water-proof box for logs





# Equipment/Tools

- Chopping & Shredding
  - ✓ Trowels for tumblers
  - ✓ Hatchet
  - ✓ Garden edger or spade shovel
  - ✓ Pruners
  - ✓ Mulch mower



# Equipment/Tools

- Turning & Material Moving Tools
  - ✓ Pitch fork
  - ✓ Shovel
  - ✓ Bobcat/tractor
- Thermometer
  - ✓ For hot composting



# Tool Storage



Elm Street



# Community Compost Site Design

*Going with the flow...*



# Site Plan

- ✓ Composting method
- ✓ Safety & fire emergency plan
  - ✓ Security & vandalism concerns
- ✓ Monitoring techniques & record keeping
- ✓ Provisions for controlling odors
- ✓ Contingency plan

# Site Layout

- Material receiving & mixing area
  - ✓ Food scrap drop-off
  - ✓ Carbon storage
- Active composting area
  - ✓ Maybe same as mixing area
- Curing
- Finished compost

Image Cr.: NYC Master Composter Manual DSNY





# Ludlow



# Material Receiving/Mixing

- Intake: Sealable bins for collection
  - ✓ Always cover food scraps with sawdust
  - ✓ Carbon storage – covered, enclosed
- Monitor for contaminants
- Log weight or volume

# Ludlow Community Compost Site

Jora/Tumbler



Signage



Food  
scrap  
collection  
bins &  
carbon  
storage



3-Bin  
System





# Elm St. Community Compost Site

Jora - Active Composting Step 1

Buffer area



Carbon storage  
&  
food scrap  
intake

Active Composting Step 2



# Signage

## Food Scraps you can add to the compost bin:



Fruit & vegetable scraps  
(remove PLU stickers!)



Egg shells



Leftover vegetarian meals



Coffee grounds & unbleached coffee filters

Dirty unbleached paper napkins & towels



## Do NOT add these to the bin:

Meat & fish



Bones



Grease



Dairy products



Diseased plants



Plastic bags, metal, fruit stickers, glass



Greasy food



# Signage





# Carbon Storage



Image Cr.: Philadelphia Orchard Project



Image Cr.: Cedar Circle Farm





# Fort Community Compost Site



**Carbon Storage**

**Food scrap  
Tumbler**

**FOOD SCRAPS**  
No trash - make sure you  
remove all paper, wrappers and any plastic.  
Chop your food scraps into pieces  
smaller than 1 and 3 inches  
and dump your food scraps inside  
the tumbler. Do not fill with  
brown paper or other "Browns"  
scraps (these can be found in the  
"Browns" bin).  
Close the lid and make  
sure it is tightly secured.  
Turn the tumbler a spin



# Receiving/Mixing

- Feedstock Preparation
  - ✓ Size reduction: chop, shred
  - ✓ Mix: homogenous blend
- Blend proper C:N ratios
- Add moisture, if needed

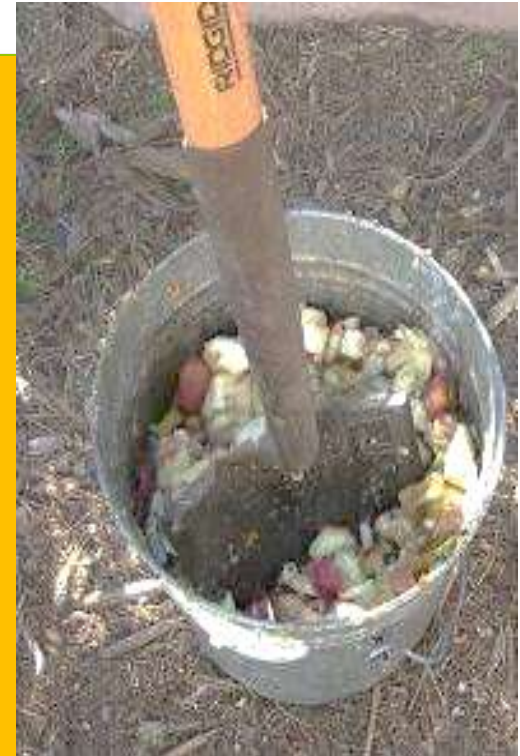


Image Cr.: Dreamkeeper Garden

# Filling the Tumblers



# Mixing in the Tumblers





# Mixing Food Scraps in Bins



**Food Land Opportunity - Chicago**



**Nola Greens – New Orleans**



# Mixing into Windrows



**Earth Matters - NYC**

# Active Composting

- Fill tumblers, bins or add to piles
- Keep record of filling date for each system
  - ✓ Fill one tumbler or bin completely prior to moving to next
  - ✓ Incorporate fully into pile/windrow



# Active Composting

- Monitor: temperature, moisture
- Rotate tumblers/turn compost to meet PFRP
  - ✓ Add water, as necessary
- Troubleshoot

# Turning Active Compost



Hands in Heart Community Garden



**Food Scrap Mixing/Active Composting**

**Curing, Screening,  
Finished**

**The Dirt Factory Community Composting  
Facility In University City**





# Ready for Curing

- Ingredients are digested & bacterial activity declines
- Compost pile heats up very little
  - ✓ Even after turning or aerating the pile
- Compost has a uniform, crumbly appearance, earthy smell

# Curing

- Store in bin or pile
- Turn occasionally
- Keep moist



Image Cr.: Rodale



# Chapel Hill Community Compost



↑  
**Active**

↑  
**Curing**

Image Cr.: Chapel Hill Spring Garden Tour



# Harvesting & Screening

- Remove finished compost from curing area
- Screen/sift
- Send sample for testing
- Cover until ready for use
  - ✓ Signage – “finished compost”

# Finished Compost - Screening



Image Cr.: University of Florida/IFAS  
Extension Sarasota County



Image Cr.: EcoCity Farms

# Site

- Year-round accessibility
- Access to a water source is necessary
- Shrubbery, fencing, or cover to block wind
  - ✓ Insulation for winter
- Sit bins/piles on ground, grass or vegetated area
  - Tumblers can be mounted



# Site

- Buffer, swale, or filter around/behind piles
  - ✓ Capture leachate
- Shady/partial sun is best
- Access to a water source



# Set-Backs

## Best Management Practices

- 3 feet from side lot lines
- 10 feet from the front & back lot lines
- Adequate distance from water sources & water bodies

# BMPS

- Operated so as to minimize odors, prevent run-off, & not harbor rodents & pests
- Screened from view from public & adjacent neighbors using plants, trellis, or fencing



# BMPs

- A neat site appearance is important
  - ✓ Don't let weeds grow on finished product
  - ✓ Deal effectively with leachate or ponding
  - ✓ Consider the view from the road

**PROCESS  
MANAGEMENT &  
MONITORING**

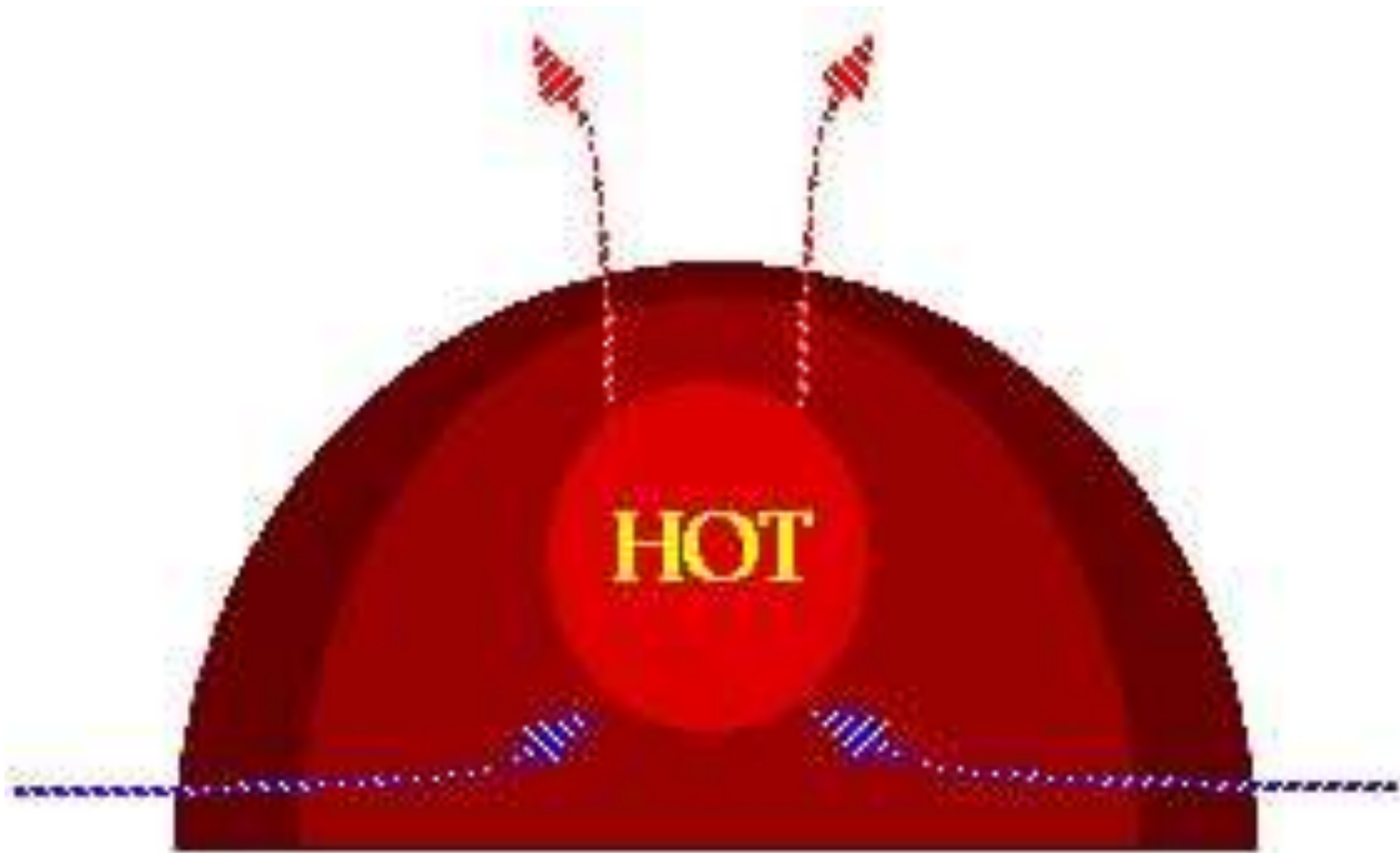


# Aeration Techniques

- Tumblers: Close lid & rotate
- Piles, bins: Lift materials with pitch fork
  - ✓ Move materials from outside to inside
  - ✓ Or, place materials on perforated pipes or pipe through middle







## Natural Air Circulation in a Compost Windrow

Image Cr.: Cornell University

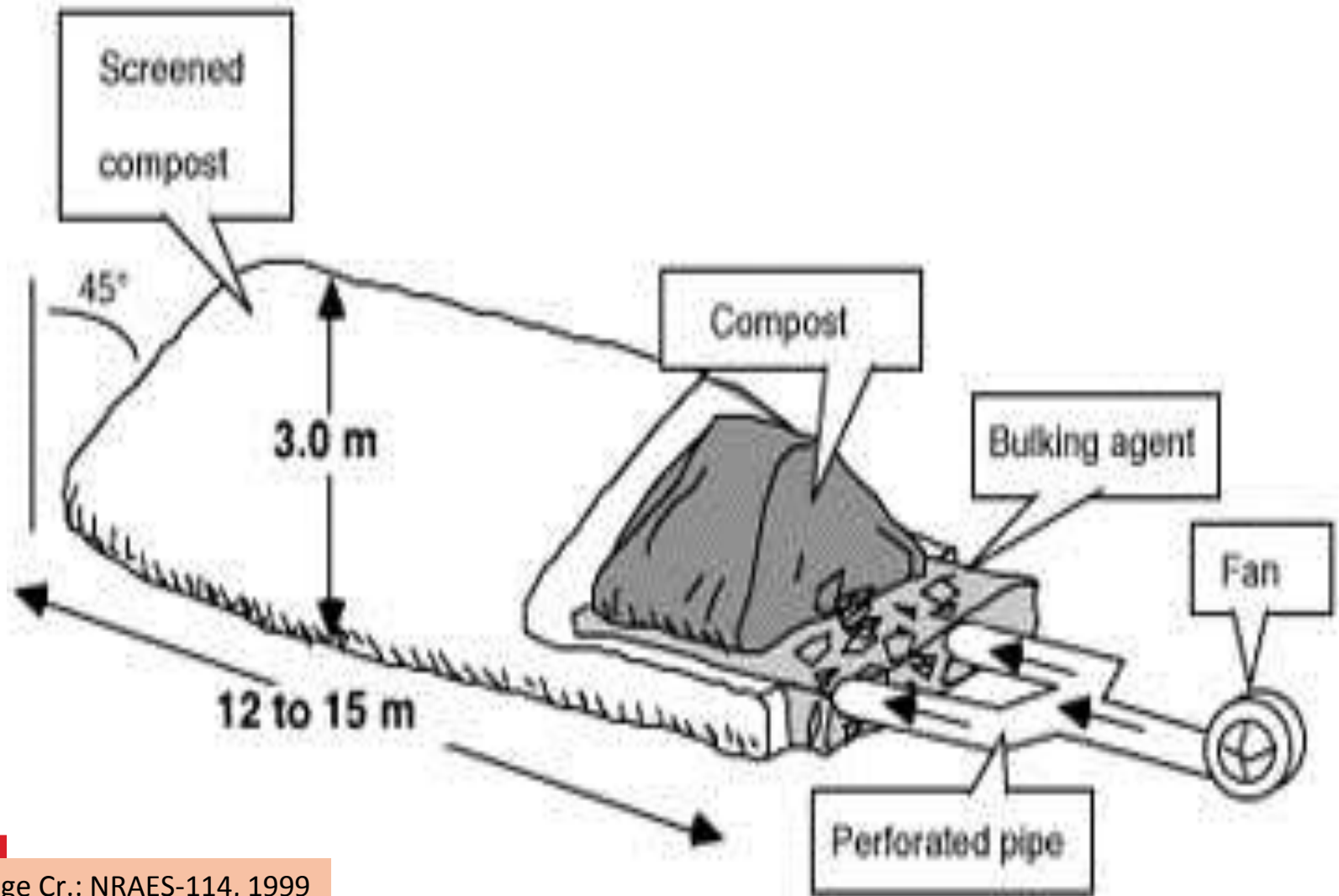


Image Cr.: NRAES-114, 1999

# Tractor with Bucket





# Monitoring the Process

- *Observation*

- ✓ Are the bins or piles steaming?
- ✓ Are materials looking different?
  - ✓ Is decomposition occurring?
  - ✓ Materials looking like soil?
  - ✓ Is the pile uniformly composting?

# Monitoring the Process, cont.

- *Compost feel*
  - ✓ Does the squeeze test indicate that there is moisture in the material
  - ✓ Does it feel like a damp sponge & stick together?
  - ✓ Is the material too wet/slimy?

# Monitoring the Process, cont.

- *Oxygen*—Smell is the best measure of properly aerated composting
- Unpleasant odor – indicative of anaerobic conditions
  - ✓ Pile needs to be turned



# Monitoring the Process, cont.

- *Temperature monitoring*
  - ✓ Is the temperature rising appropriately for rapid compost?
  - ✓ Does the temperature rise to 90°F
  - ✓ Maintain for PFRP (131°F...ideal)

# Winter Preparations



# Dual-Chamber System



Image Cr.: Eartheasy.com



# Insulated Bins



Image Cr. Pinterest

# Insulated Bins, cont.



Image Cr.: Pinterest



Image Cr.: Maine Organic Farmers & Gardeners Assoc.



# Curing

- Necessary part of the compost process
  - ✓ Should be cured for a minimum of 45 days
  - ✓ Ensures compost is completely done & ready for use
- Cured compost becomes stable & mature
  - ✓ Ammonia nitrogen converts to nitrate nitrogen
  - ✓ Large woody particles continue to break down
- Compost ingredients not recognizable
  - ✓ Wood chips may not entirely decompose & will require screening



# Quality Assurance

- Observe, monitor, sample, analyze, test
- *Keep accurate compost records*
  - ✓ Track feedstock sources & materials
  - ✓ Track turning frequency, temperature
  - ✓ Track compost phases (Active, Curing)
  - ✓ Odor issues & other problems
- Train the Team!

# LOG BOOK

Date	Time	Composter Name(s)	Moisture Rating	Odor Rating	Temp 1	Temp 2	Turned (Y/N)	Other Actions Taken







# Compost Testing

- Maturity
- At a minimum—analyze the basic nutrient content—nitrogen, phosphorous, & potassium (N:P:K:)
- Bioassay testing

Your Compost  
Product is  
Ready to Use!



**TROUBLESHOOTING**





# Tips

- Adequate amount of carbon
- **Always** cover food scraps with carbon & soil
  - Sawdust is best
- Cover with lime to deter fruit flies & vermin (rodents, bears)

# Tips

- Line bottoms of compost bins with wire mesh
  - ✓ To detour vermin
- Use vinegar to wash collection containers

# If Critters Become An Issue

- Use Jora, Tumblers for full decomposition
- Eliminate any meat, sauces, cheese
- Discontinue adding food scraps, especially in early spring
- Build an enclosure around the compost area

# Bins within Fencing

Down to Earth Community Garden





# Who You Gonna Call?

- VCGN
- CAV
- NERC
- UVM Extension Master Composters
- Solid Waste Management Districts

# Exercise: My compost stinks...

- Locate where the odors are coming from (collection area, active compost)
- Determine the cause (based on location, moisture, etc.)
- Take action



# Special Appreciation

- CVSWMD for use of their facilities
- High Meadows Fund, the Grassroots Fund, participating Vermont Solid Waste Districts
- USDA Rural Utilities Program, which provided partial funding.

*This material is based upon work supported under a grant by the Utilities Program, United States Department of Agriculture. Any opinions, findings, and conclusions or recommendations expressed in this material are solely the responsibility of the author and does not necessarily represent the official view of the Utilities Program.*

**QUESTIONS?**

